



VICTAULIC® DIMENSIONS
STANDARD 1.25" INLET &
DISCHARGE CONNECTIONS

ITEM	INCHES	MILLIMETERS
"A"	.625 ± .031	15.88 ± .78
"B"	.312 ± .031	7.92 ± .78
"C"	1.660 ± .045	48.16 ± 1.14
"G"	1.535 ± .020	39.00 ± .51

MODELS		"D"	"E"	"F"
		INCHES	INCHES	INCHES
60HZ	50HZ			
	AS467G	61.87	1571	72.58
	AS2517G	20.37	517	31.08
	AS1623G/2523G	25.35	644	36.06
	AS1630G	31.16	791	41.87
	AS1634G/2534G	34.48	876	45.19
	AS1645G	43.61	1108	54.32
	AS1657G	53.57	1361	64.28

- NOTES:
- DIMENSIONS ARE IN INCHES [MILLIMETERS].
 - PUMP INLET AND DISCHARGE CONNECTIONS MATE WITH 1.25-INCH VICTAULIC TYPE CLAMPED UNIONS.
 - PUMP INLET MAY BE ROTATED IN 90° INCREMENTS.
 - PUMP AND MOTOR ADAPTER WILL ACCEPT NEMA 182TC, 184TC, FRAME 3450 RPM ELECTRIC MOTORS AND A WOODS FLEXIBLE COUPLING.
 - FOR 182TC AND 184TC FRAME MOTORS THE WOODS FLANGE IS TO BE FLUSH WITH END OF PUMP DRIVE SHAFT.
 - SEE PUMP INSTRUCTIONS P/N 1123174 FOR ADDITIONAL INFORMATION ON INSTALLATION, STARTUP, AND MAINTENANCE.

REVISION HISTORY

REV	ZONE	DESCRIPTION	ECO	DWN	DATE	APVD
A	-	INITIAL RELEASE	1260	-	-	-
B	-	ADD MODELS 1630,1657,467	1094	RLH	28Apr94	WRM
C	-	REDRAWN ON ACAD	3334	RLH	05Mar98	-

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GE Power & Water
Water & Process Technologies

FINISH: .X ± .1 ANGLES: ± 2'

ORDER NO. DMN RQH DATE 24Oct91

CUSTOMER CHKD DTW DATE 04Sep92

CUSTOMER LOC. APVD WRM DATE 09Sep92

DO NOT SCALE APVD

TITLE: DWG, TF, OUTLINE
AS400/1600/2500 "G" SERIES PUMP

SCALE: 3/16" = 1" FILE TYPE: ACAD SHEET 1 OF 1