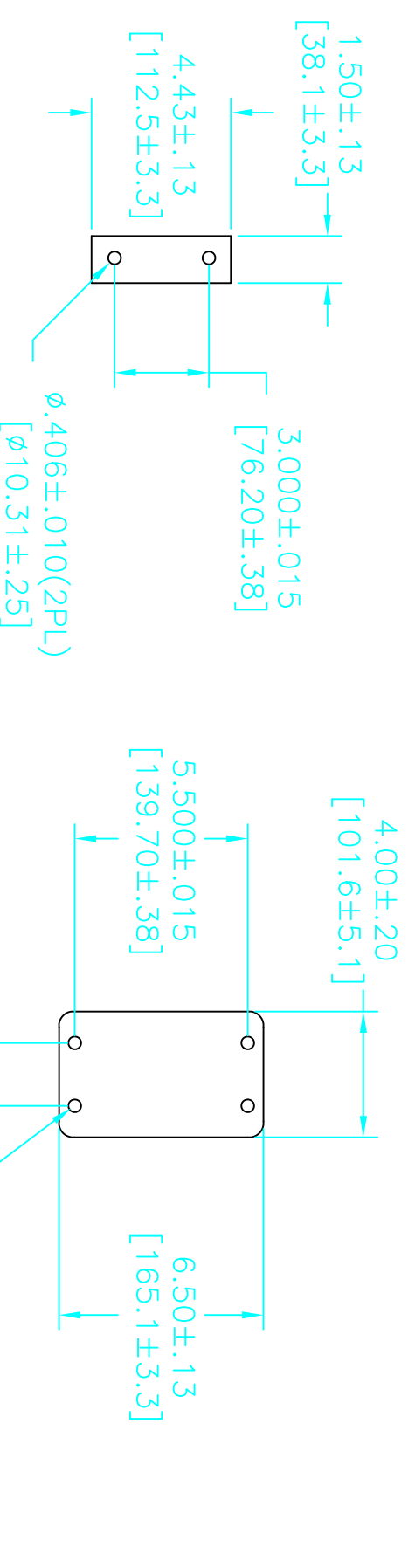
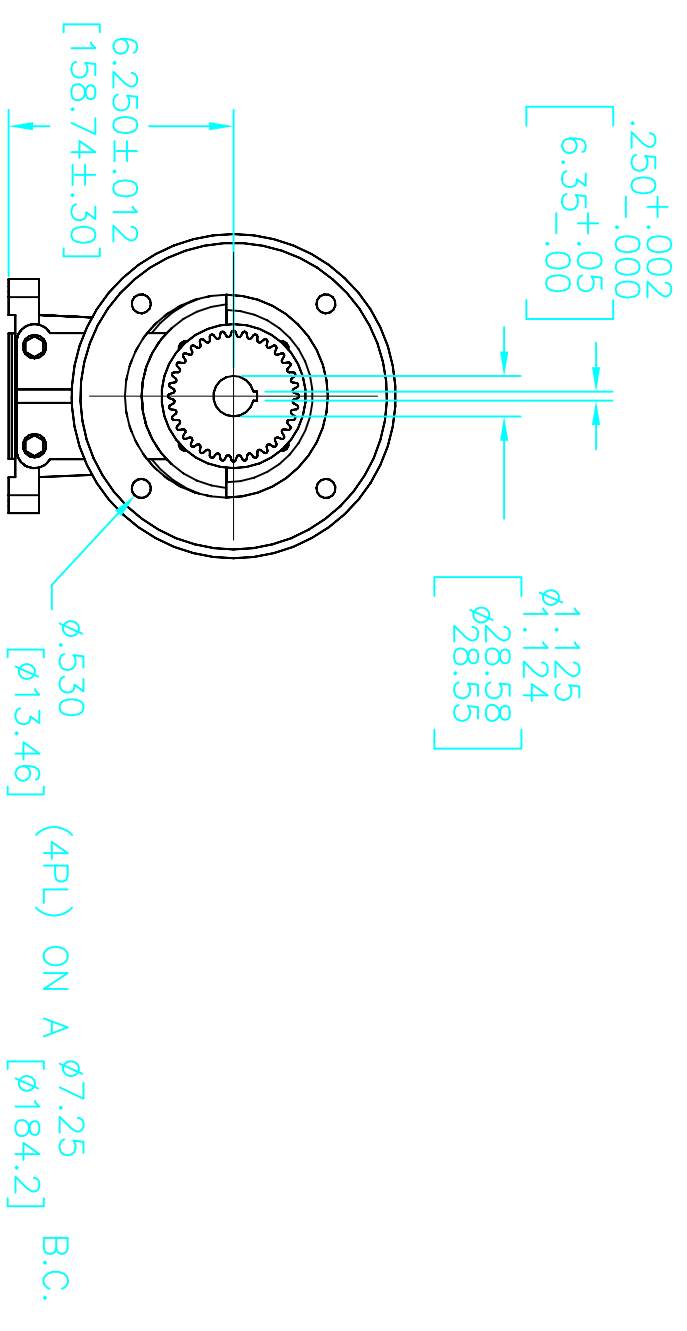
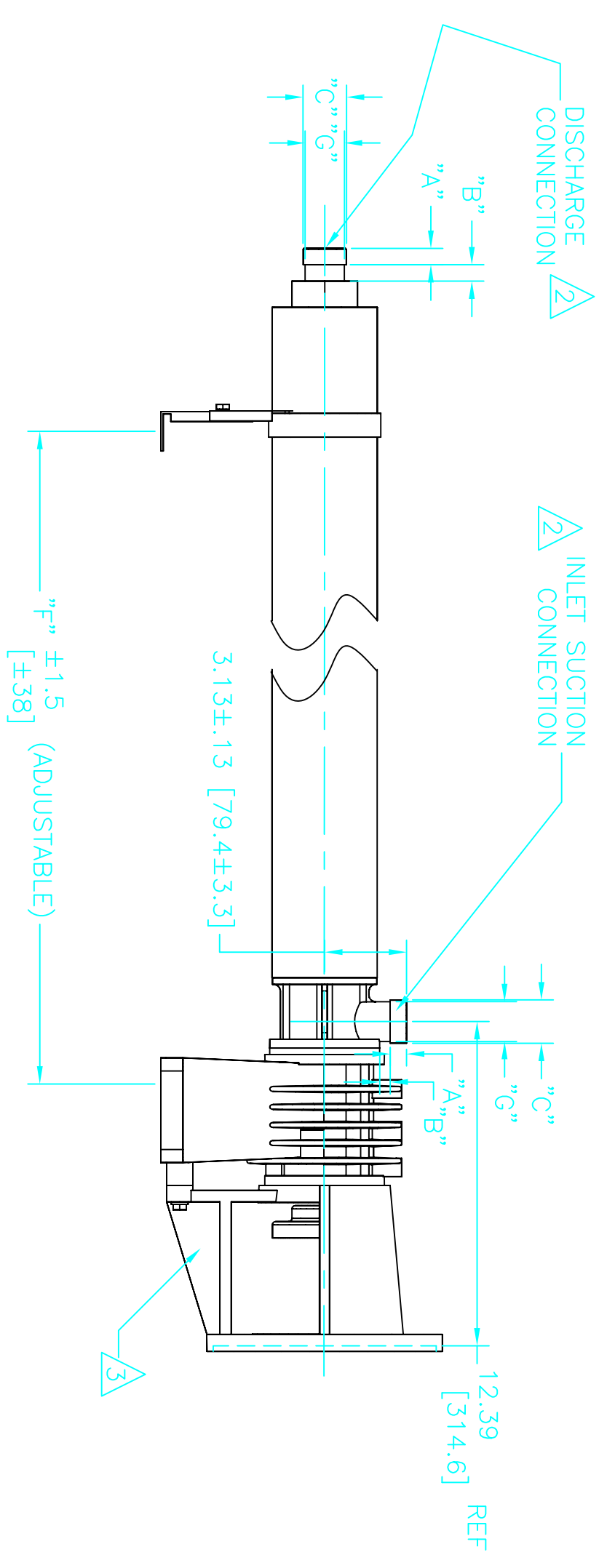
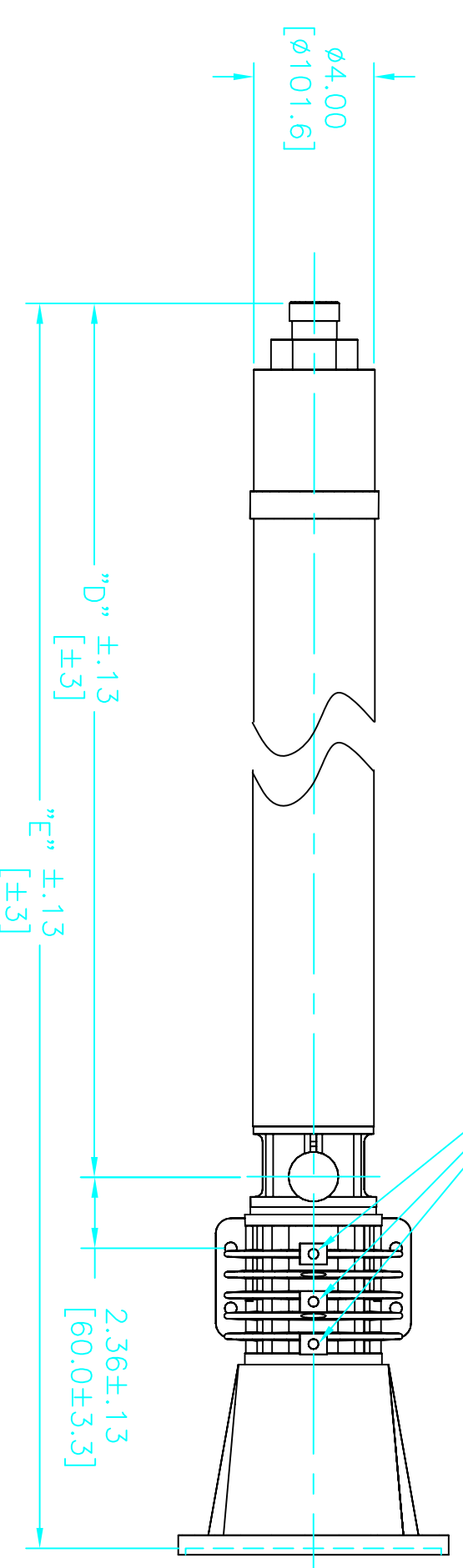


REVISION HISTORY

REV	ZONE	DESCRIPTION	ECO	DWN	DATE	APVD
A	-	CHANGE PER ECO	1260	RLH	08Feb91	WRM
B	-	ADD MODELS 2557D	2004	RLH	29Apr94	WRM
C	-	REDRAWN ON ACAD	3334	RLH	04Mar98	

△ GREASE PORTS:  
 LUBE CENTER FOR HORIZONTAL MOUNTING,  
 LUBE LEFT AND CENTER FOR VERTICAL MOUNTING, MOTOR DOWN  
 LUBE RIGHT AND CENTER FOR VERTICAL MOUNTING, MOTOR UP



VICTAULIC® DIMENSIONS  
 STANDARD 1.25" INLET &  
 DISCHARGE CONNECTIONS

ITEM	INCHES	MILLIMETERS
"A"	.625±.031	15.88±.78
"B"	.375±.031	9.53±.78
"C"	1.660±.045	48.16±.114
"G"	1.535±.020	39.00±.00

MODELS	"D"	"E"	"F"				
	INCHES	INCHES	INCHES				
60HZ	5.0HZ	4.3.61	1108	56.00	1422	38.0	965
AS2545D	AS2545D	5.3.57	1361	65.96	1675	47.6	1208

NOTES:

- DIMENSIONS ARE IN INCHES [MILLIMETERS].
- PUMP INLET AND DISCHARGE CONNECTIONS MATE WITH 1.25-INCH VICTAULIC TYPE CLAMPED UNIONS.
- PUMP INLET MAY BE ROTATED IN 90° INCREMENTS.
- PUMP AND MOTOR ADAPTER WILL ACCEPT NEMA 182TC, 184TC, 213TC, 215TC AND 254TC FRAME 3450 RPM ELECTRIC MOTORS AND A WOODS FLEXIBLE COUPLING.
- FOR 182TC AND 184TC FRAME MOTORS THE WOODS FLANGE IS TO EXTEND .187" TO .25" BEYOND END OF PUMP DRIVE SHAFT. FOR 213TC, 215TC AND 254TC FRAME MOTORS, THE WOODS FLANGE IS TO BE FLUSH WITH THE END OF THE PUMP DRIVE SHAFT.
- SEE PUMP INSTRUCTIONS P/N 1123174 FOR ADDITIONAL INFORMATION ON INSTALLATION, STARTUP, AND MAINTENANCE.

NOTICE ON REPRODUCTIONS  
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**GE Power & Water**  
 Water & Process Technologies

DWG, TF, OUTLINE  
 AS2500 "D" SERIES PUMP

ORDER NO.	CHKD	DTW	DATE	SIZE	DWG NO./FN	REV
	APVD	WRM	09Sep92	C	11222796	C
CUSTOMER LOC.	APVD	WRM	09Sep92	THIRD ANGLE	FILE TYPE	SHEET 1 OF 1
DO NOT SCALE	APVD	APVD	DATE	SCALE	ACAD	